

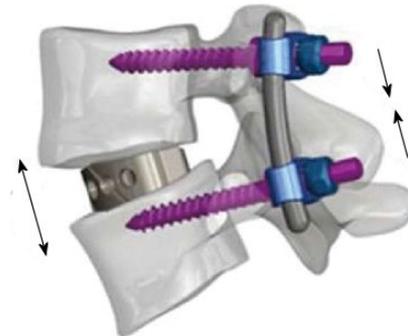
# Establishing optimal substitution degrees of hydroxyapatite (HAP) with magnesium and strontium using experimental and statistical tools

**ESR1: Denata Sylva**



# Background: Spinal fusion

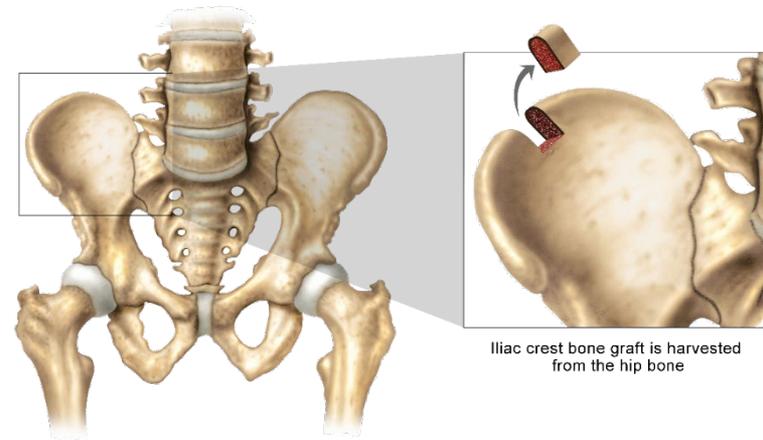
- Surgical procedure to treat back pain
- Discectomy of diseased intervertebral disc
- Insertion of an implant (spacer/cage) in intervertebral space





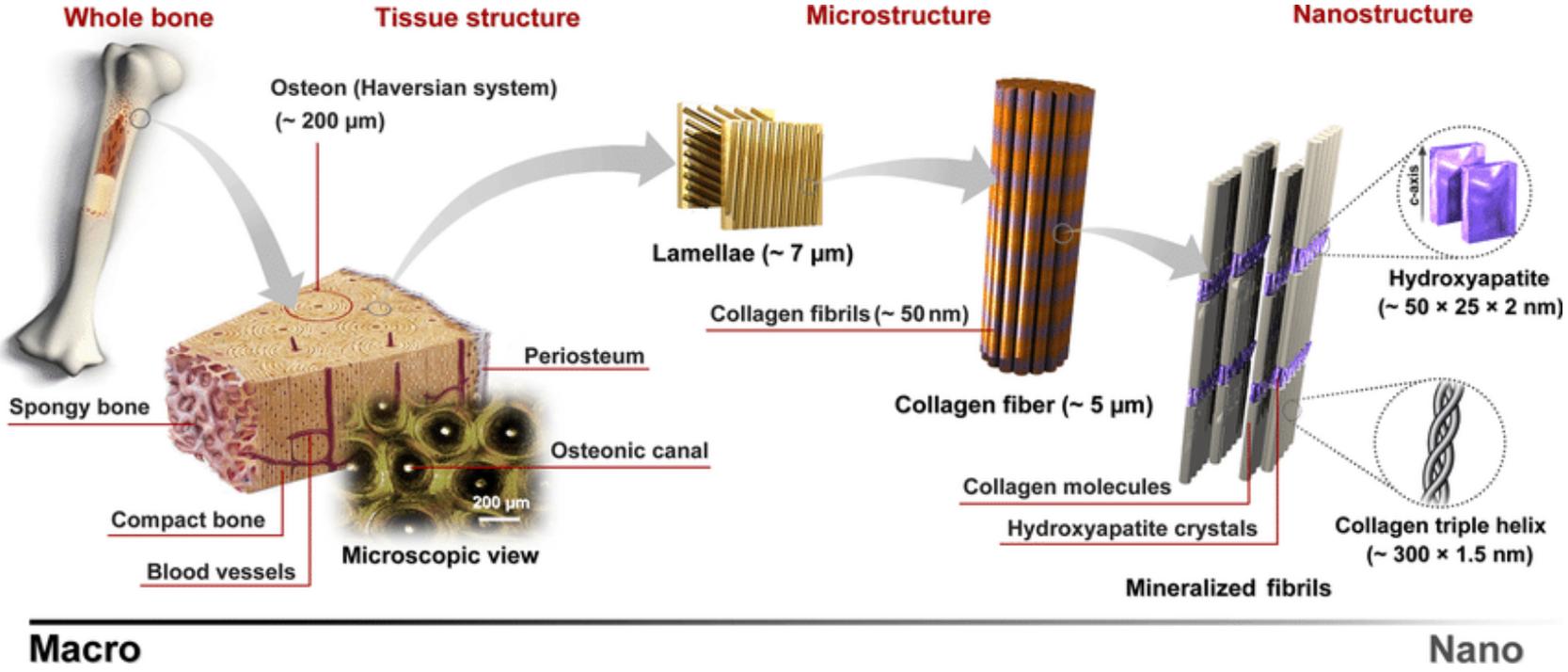
# Background: Spinal fusion

- Surgical procedure to treat back pain
- Discectomy of diseased intervertebral disc
- Insertion of an implant (spacer/cage) in intervertebral space
- Filling of implant: with autograft as current standard
- Fixation with screws





# Background: Bone structure



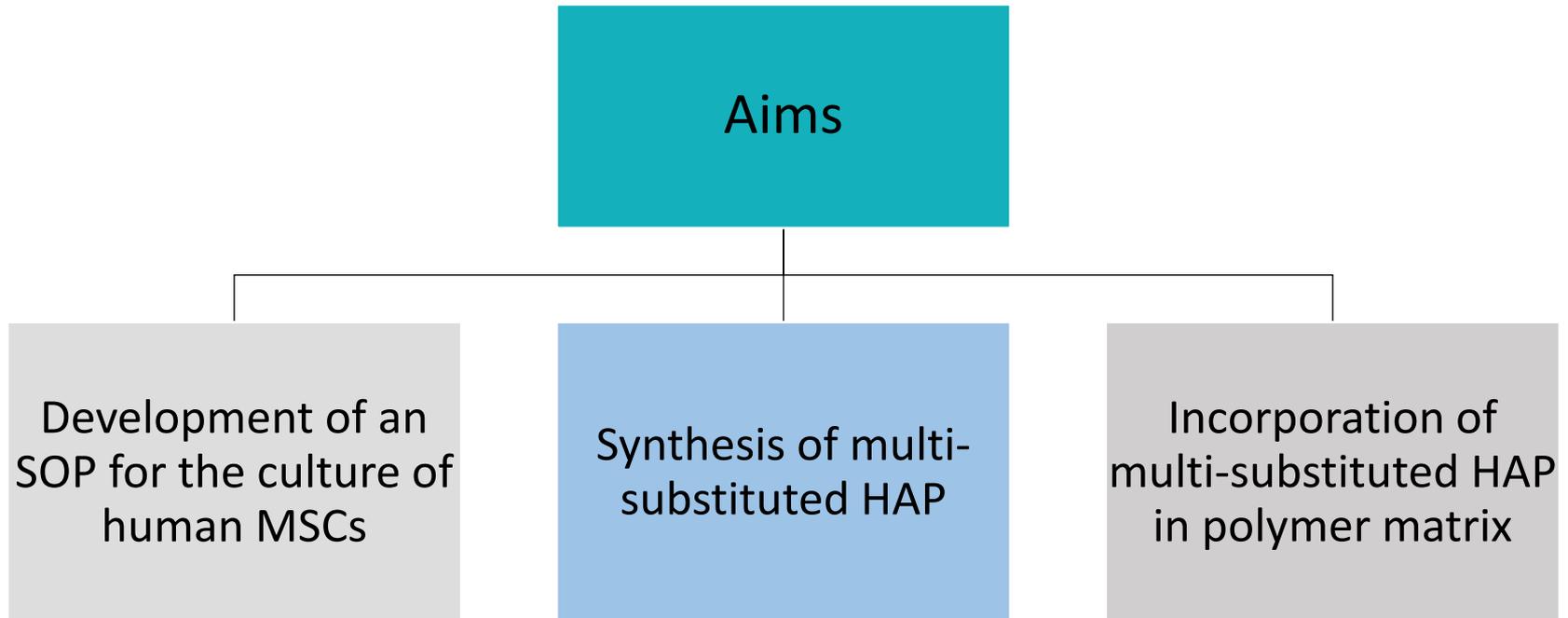


# Project Overview





# Aims

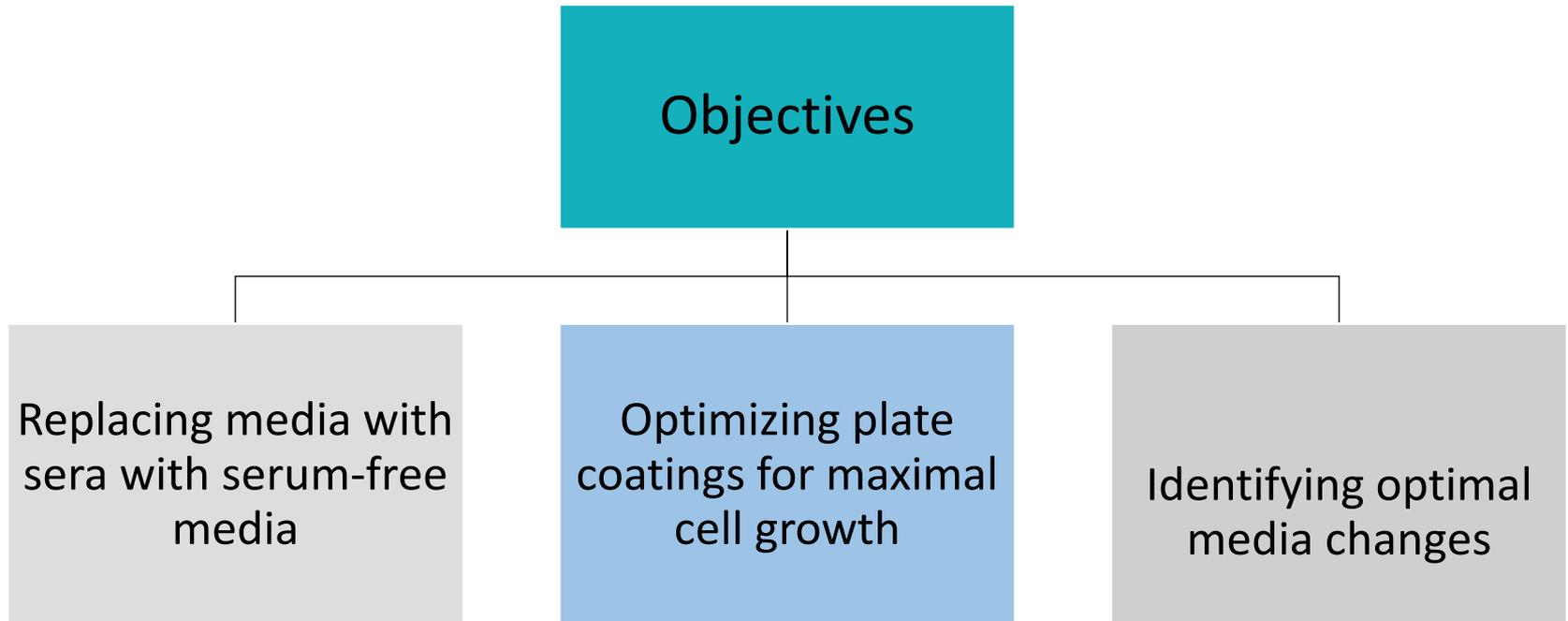


# Developing an SOP for the growth of Y201 in serum and xeno free conditions

## Chapter#1



# Objectives





## Background

- ❖ The lack of uniformity in sera compositions → variable and inconsistent *in-vitro* cell behaviour
- ❖ Serum-free media → more consistent performance and avoid masking of biological tests
- ❖ Lower risk of contamination and disease transmission
- ❖ Ethical consideration

## Methods

- ❖ Immortalized human mesenchymal stem cell line (hTERT-MSC Y201) used at density of 4000 cells/cm<sup>2</sup>
- ❖ Well-plates were non-coated or coated with different substrates
- ❖ Media changes varied in different groups
- ❖ Cells were analysed with light microscopy and metabolic resazurin reduction assay on day 1, day 3 and day 7

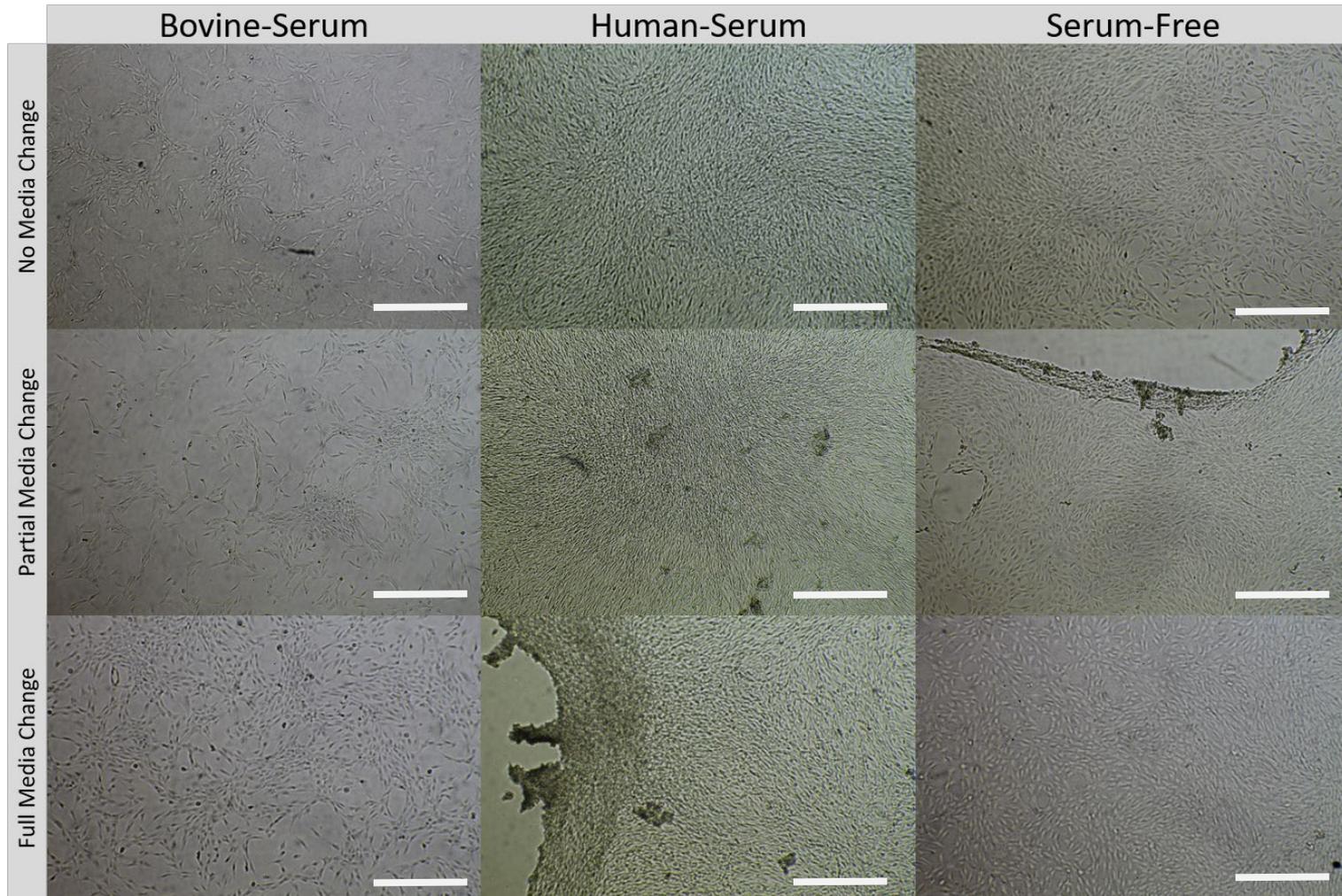
# Methods

Media	Composition	Sera Supplements
BM3	DMEM (GIBCO) + 10% FBS (GIBCO)	Bovine Serum
CD1	StemMACSTM MSC Expansion Media Kit XF, human (Miltenyi Biotec), serum-free and xeno-free	Serum free
HSM	Human Mesenchymal-XF Expansion Medium (Merck), human-serum	Human Serum

Code	Media Change	Code	Coatings
N	None	NS	No Coating
P	Partial	PS	Fibronectin Coating
F	Full	FS	Gelatin Coating



# Results

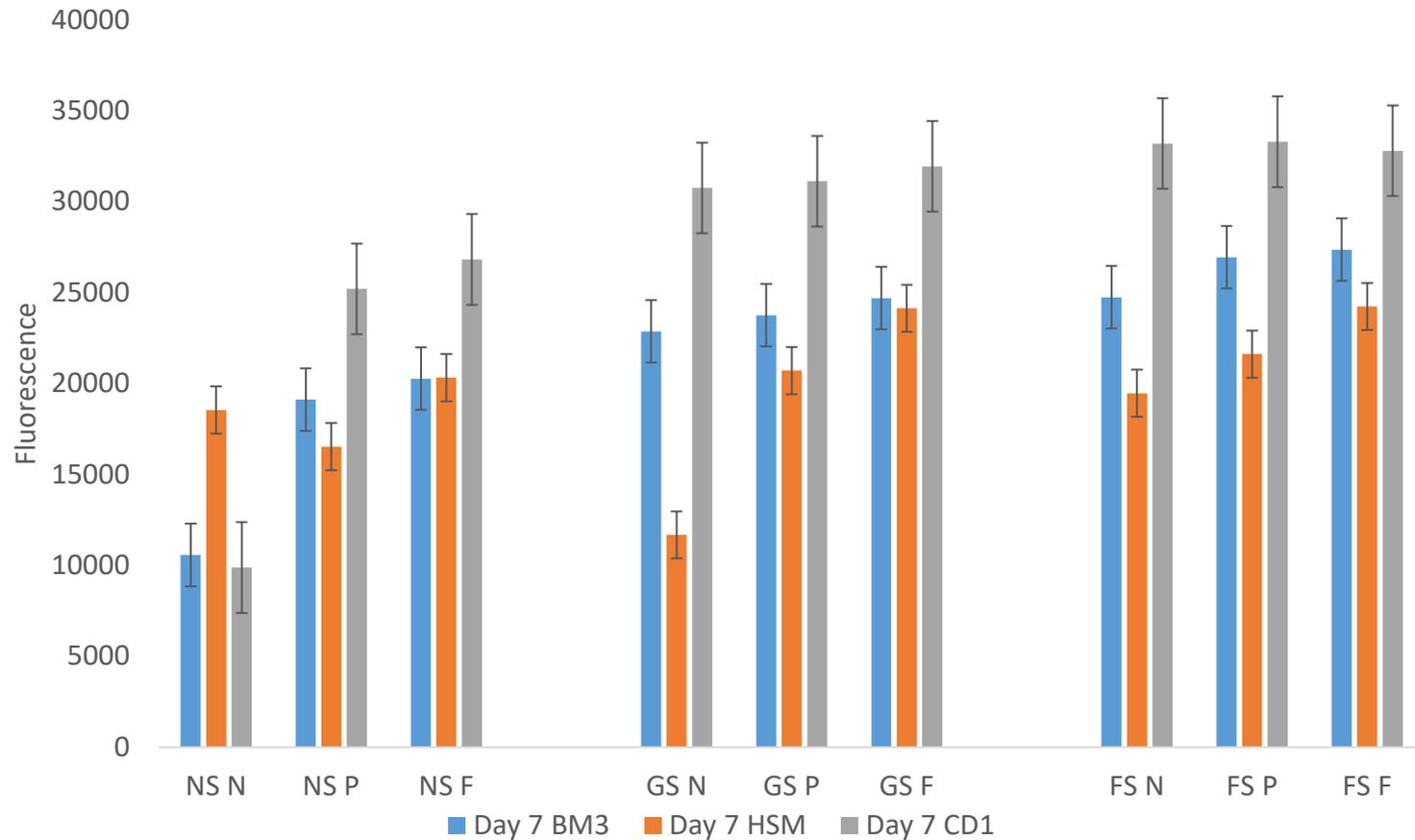


Human MSCs (Y201) on day 7 Scale bar = 500  $\mu$ m.



# Results

## Human MSCs metabolic activity on day 7





## Conclusion

- Serum free medium sustains high cell growth
- No coatings are necessary for cell growth
- Partial media change seems is the best condition for cell growth

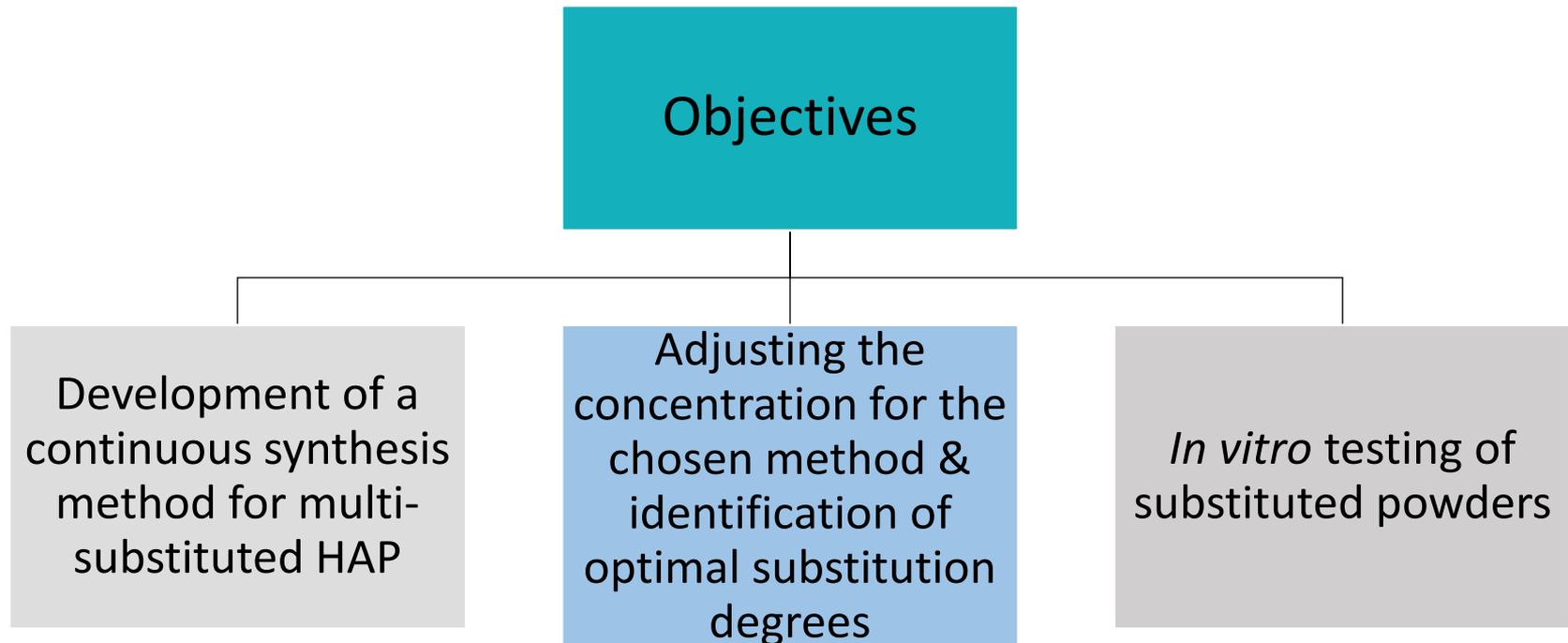


# Establishing optimal substitution degrees of hydroxyapatite with magnesium and strontium using experimental and statistical tools

Chapter#2



# Objectives



# Background: What is hydroxyapatite

## Physiological “HAP”

- Physiological hydroxyapatite (HAP) is a bone mineral
- Makes 70% of bone volume with other inorganic components
- Gives bone its hardness and rigidity
- Molar ratio Ca/P: 1.5 - 1.67
- Naturally substituted



## Stoichiometric HAP

- Synthetic nanocrystal
- High biocompatibility and osteoinductive properties *in vitro*
- Molar ratio Ca/P: 1.67
- Can be doped (=substituted) with various atoms

# Background: Substituents for hydroxyapatite

## ❖ Magnesium:

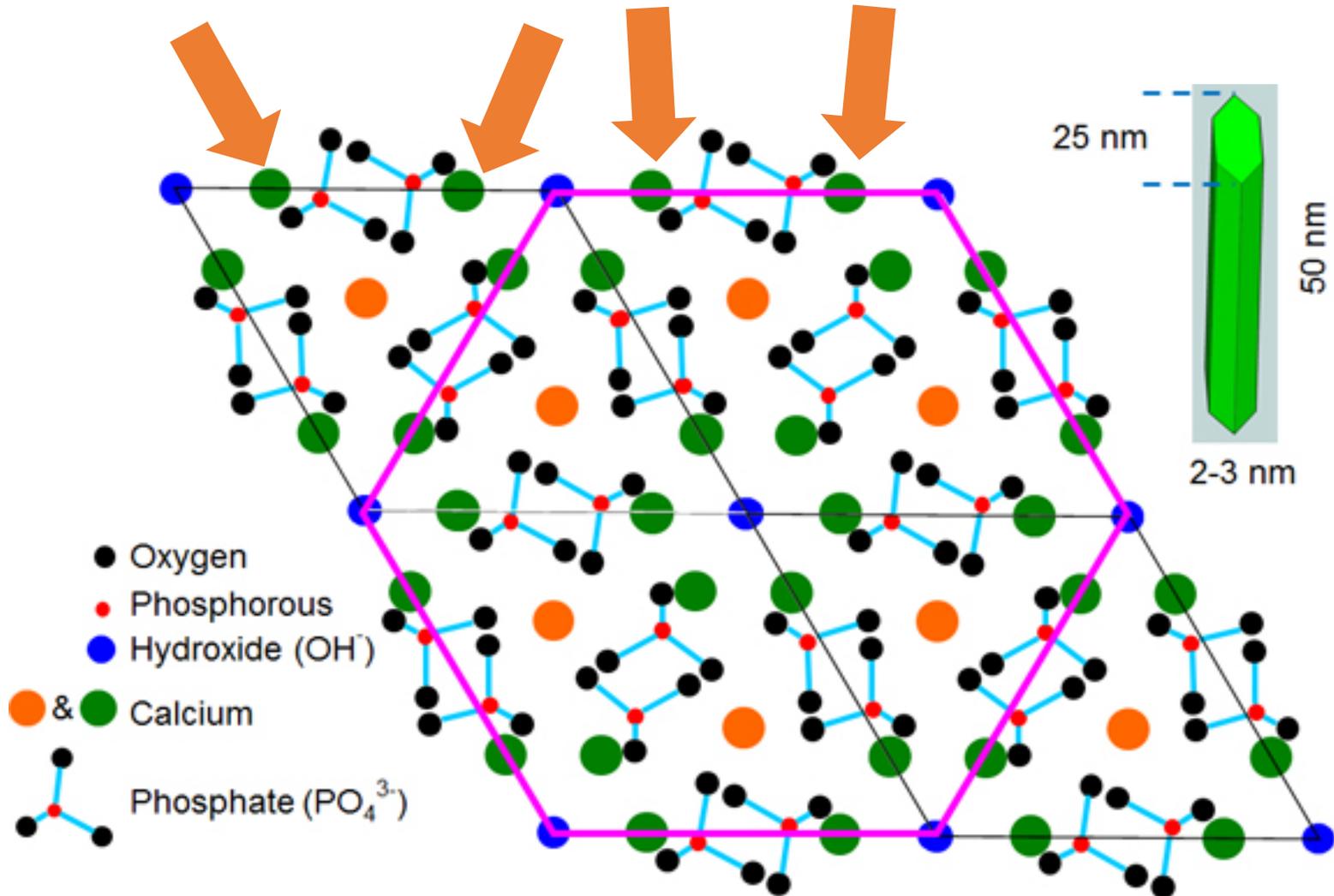
- Involved in bone metabolism
- Lack of magnesium in in vivo models leads to reduction of osteoblast and osteocyte activity, osteopenia and bone fragility and bone growth impairment
- Increases solubility of HAP

## ❖ Strontium:

- Sr physiologically presented in bone
- Increases bone formation and bone mineral density
- In vitro used for the treatment of osteoporosis in low amounts
- Increases solubility of HAP

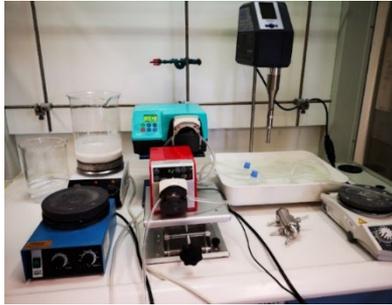


# Background: Structure of stoichiometric HAP



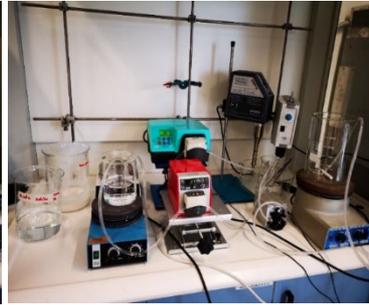


# Methods: Previous synthesis systems



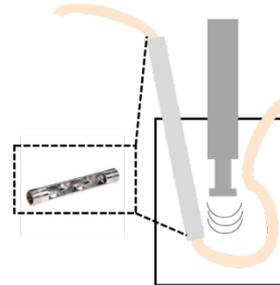
Mixing System via glass Y-tube:

- Material clogs → Synthesis does not work



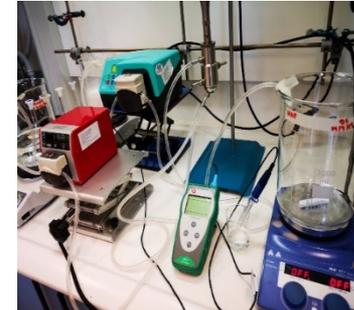
Manual Mixing in a Beaker:

- Material clogs → Synthesis does not work
- Mixing is not sufficient
- Phase separation



Column: Small

- Material clogs → Synthesis does not work
- Mixing is not sufficient
- Phase separation

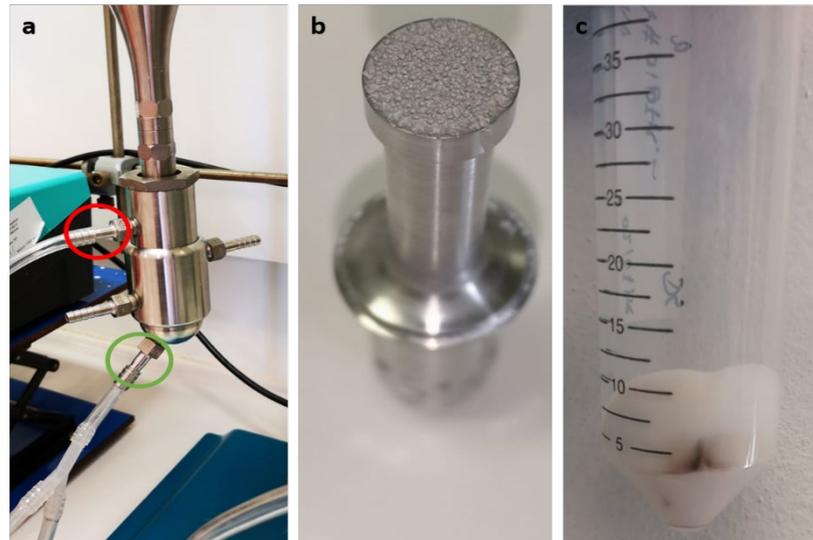


Flow cell method

- Synthesis successful BUT particle release



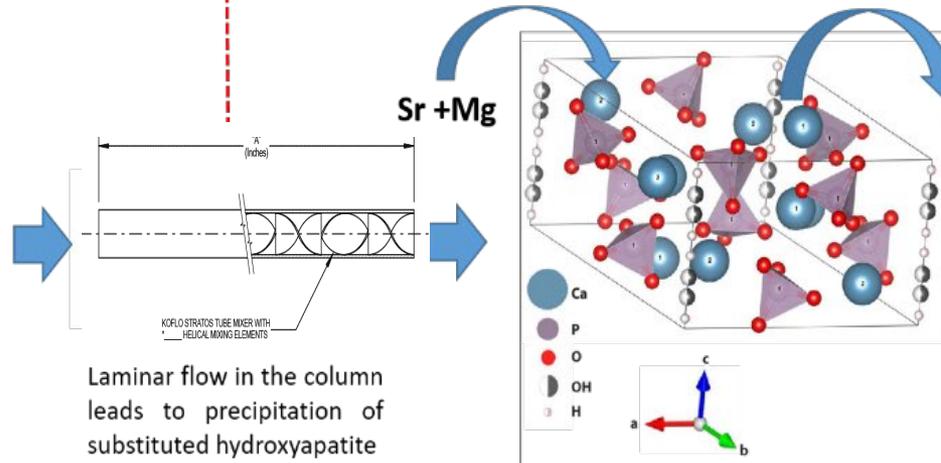
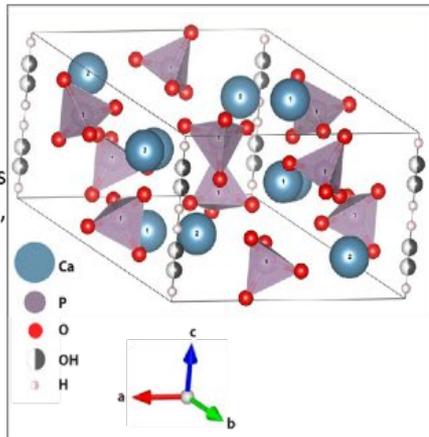
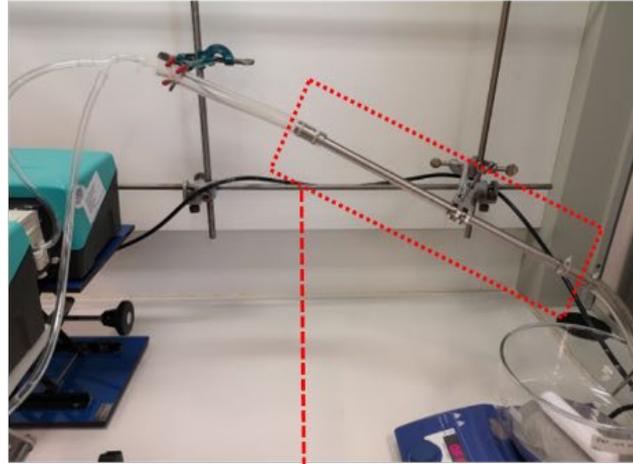
# Methods: Previous synthesis systems



Synthesis successful BUT particle release



# Continuous flow method for HAP synthesis

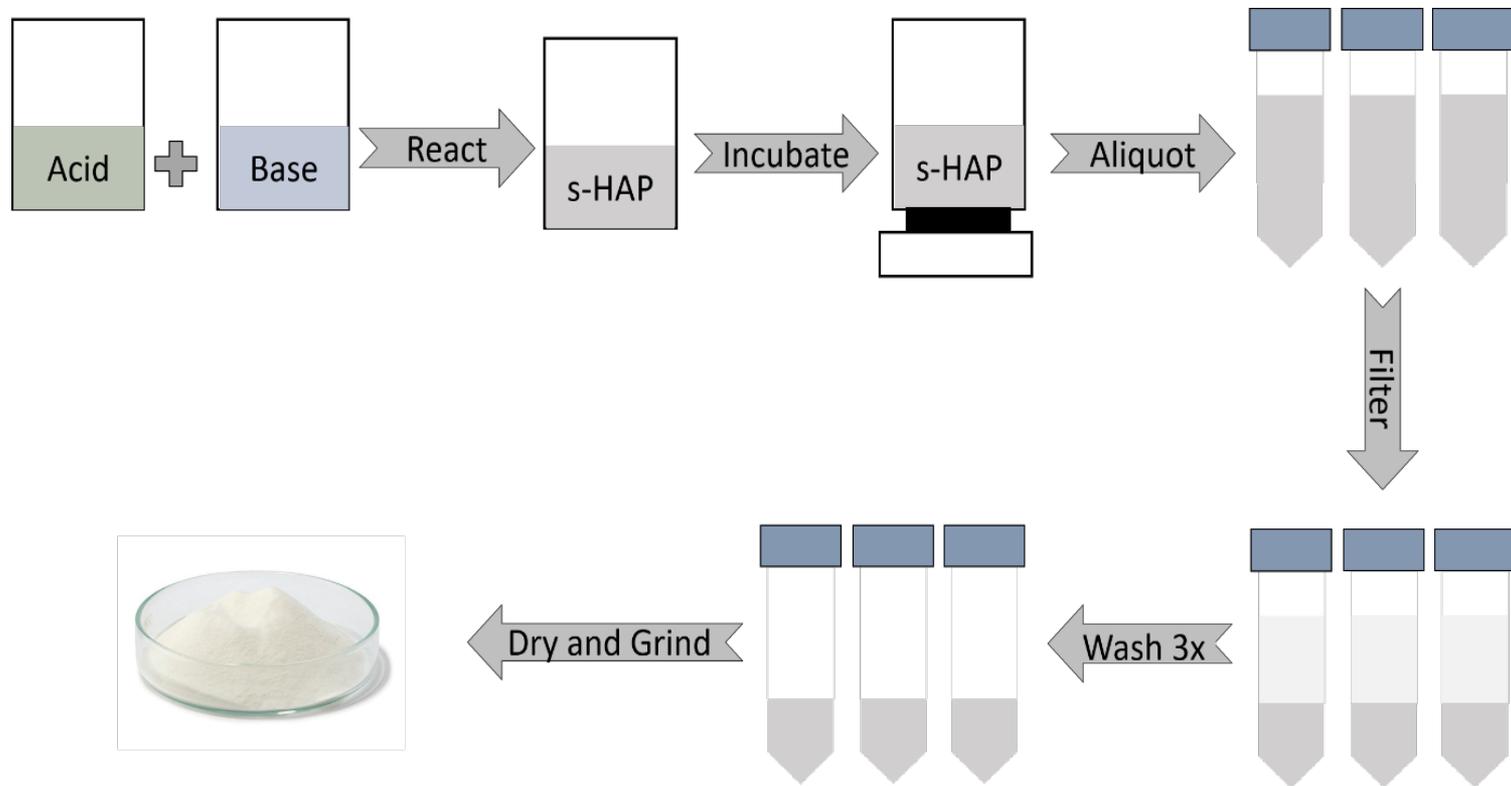


**Ca**

In the chemical structure of hydroxyapatite, Ca is removed and substituted with Mg and Sr ions



# Methods: HAP processing



S-HAP = substituted hydroxyapatite



# Methods: Ca molar concentrations & substitution degrees

Molar concentration of Ca [mol/L]	Problem	Outcome
1.35	High viscosity	Rejected
1.15	Different apatites produced	Rejected
1.01	Very high viscosity and high pressure	Rejected
0.54	Lower throughput	Accepted

Composition [mol%]	Formulation			
	1	2	3	4
Ca	60	75	75	90
Mg	20	5	20	5
Sr	20	20	5	5



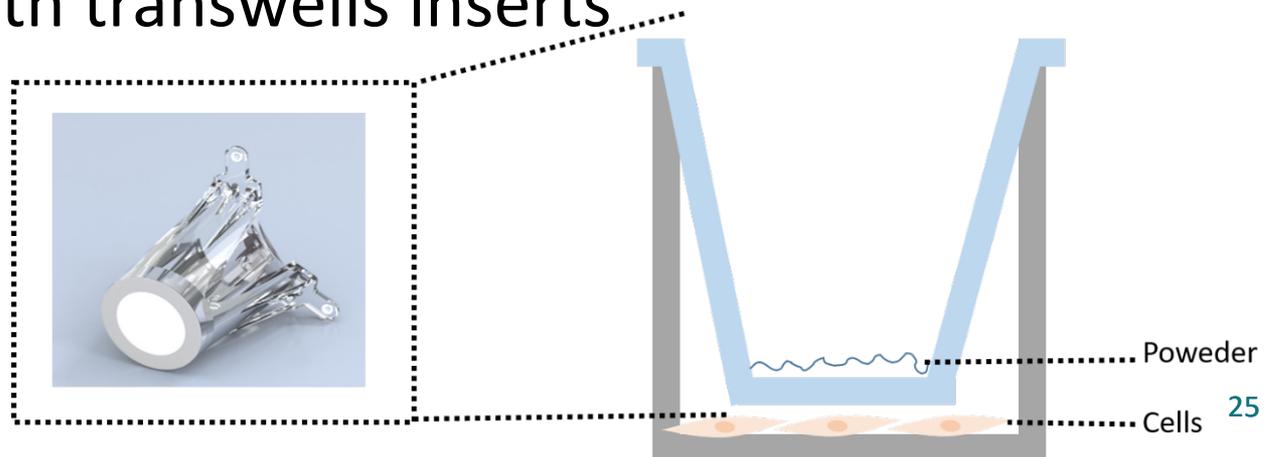
# Methods: Testing of powders in vitro

❖ MgHAP (Sintlife<sup>®</sup> used)

❖ Concentrations/ml media:

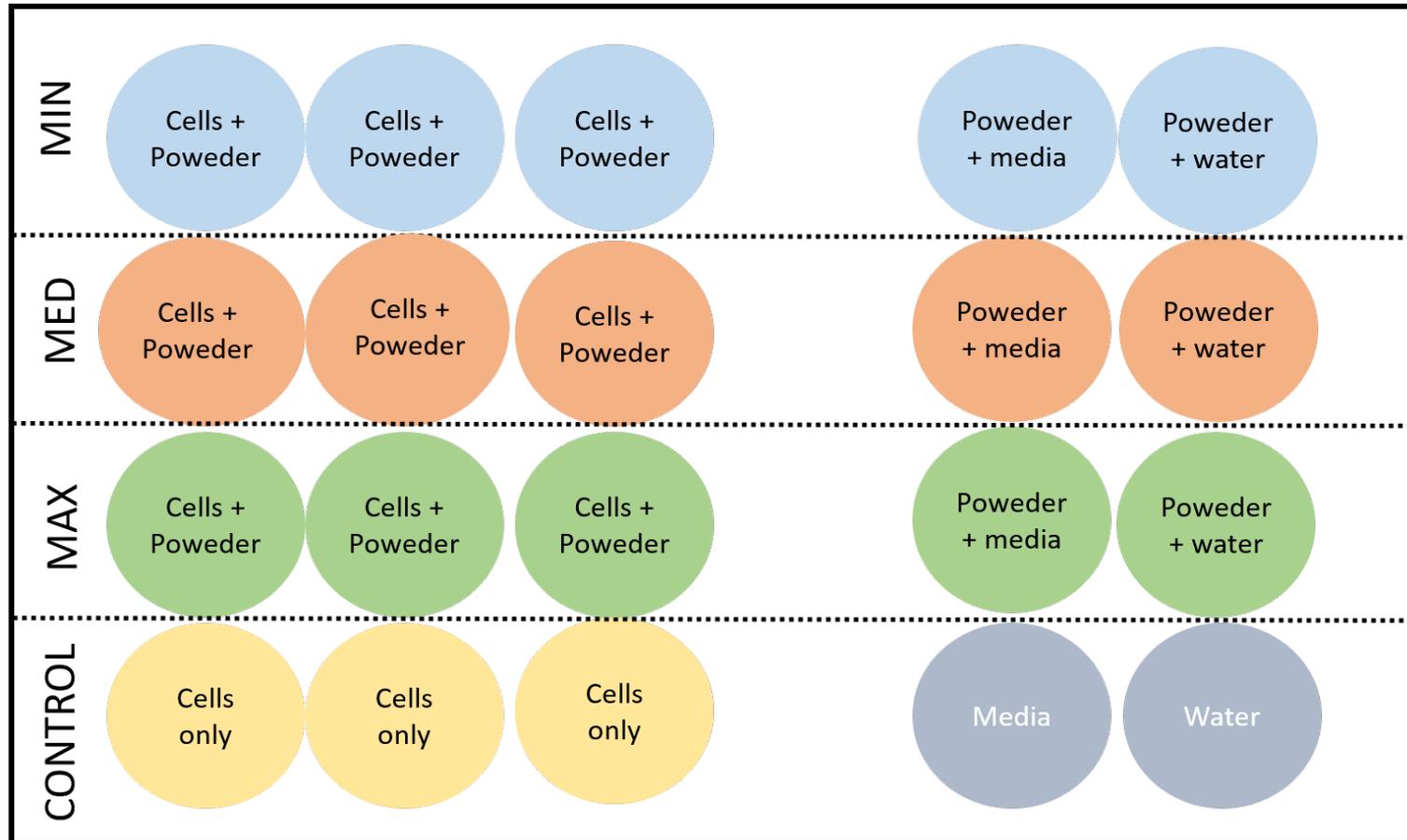
Levels	Concentration [ $\mu\text{g}$ ]
Min	100
Med	505
Max	1000
Control	0

❖ Testing with transwells inserts



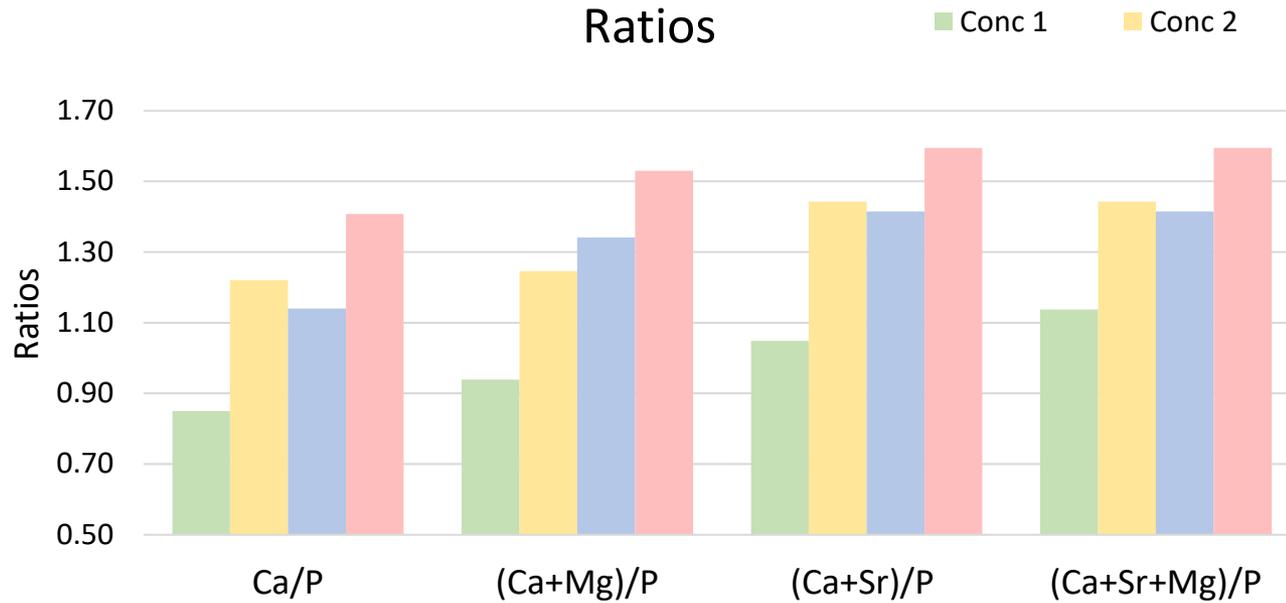


# Methods: Testing of powders in vitro





# Results: Ratios with ICP Analysis

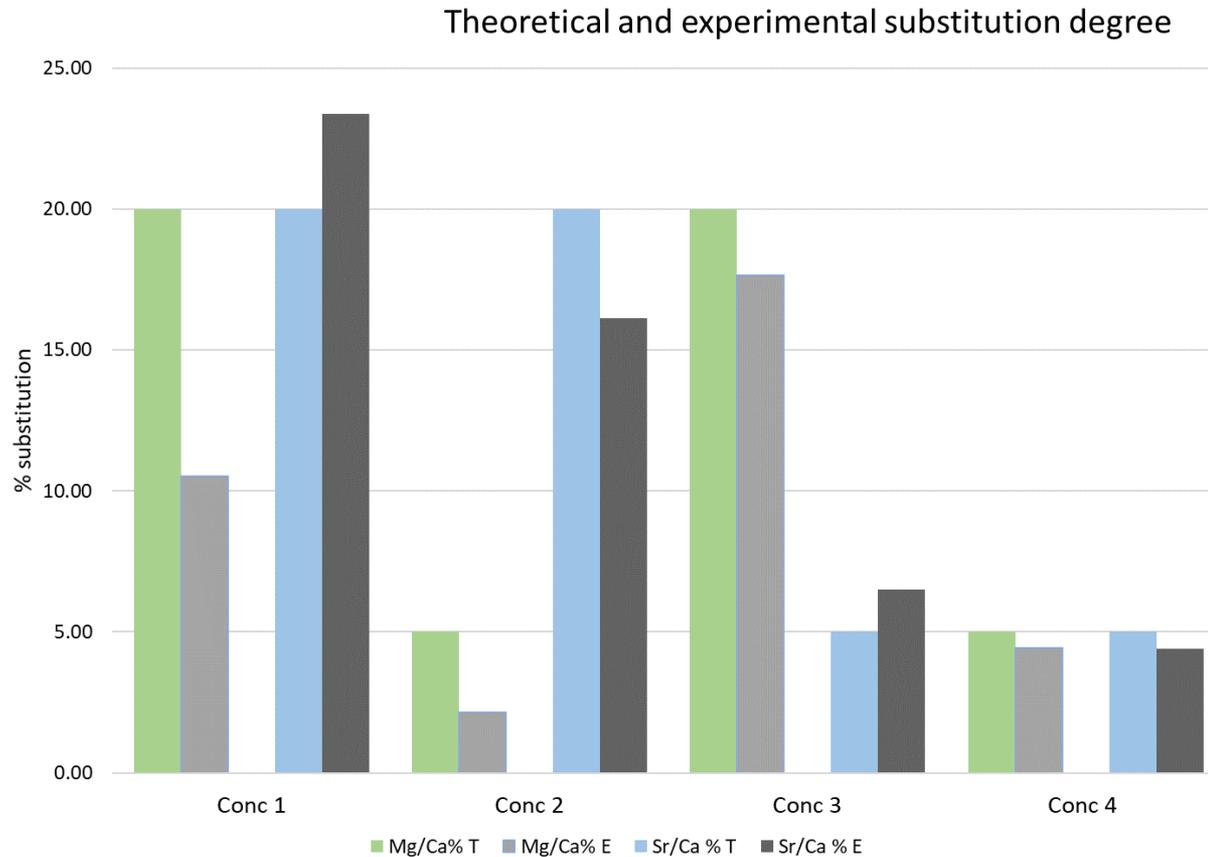


Conc	Mg	Sr
Conc1	20	20
Conc2	5	20
Conc3	20	5
Conc4	5	5

Single sample analysis



# Results: Element Incorporation with ICP Analysis



Conc	Mg	Sr
Conc1	20	20
Conc2	5	20
Conc3	20	5
Conc4	5	5

## Results: XRD Results

Concentration	1	2	3	4
Brushite	72.4%	-	19.4%	23.2%
Amorphous phase	27.6%	-	71.2%	
HAP	-	100%	9.4%	76.8%

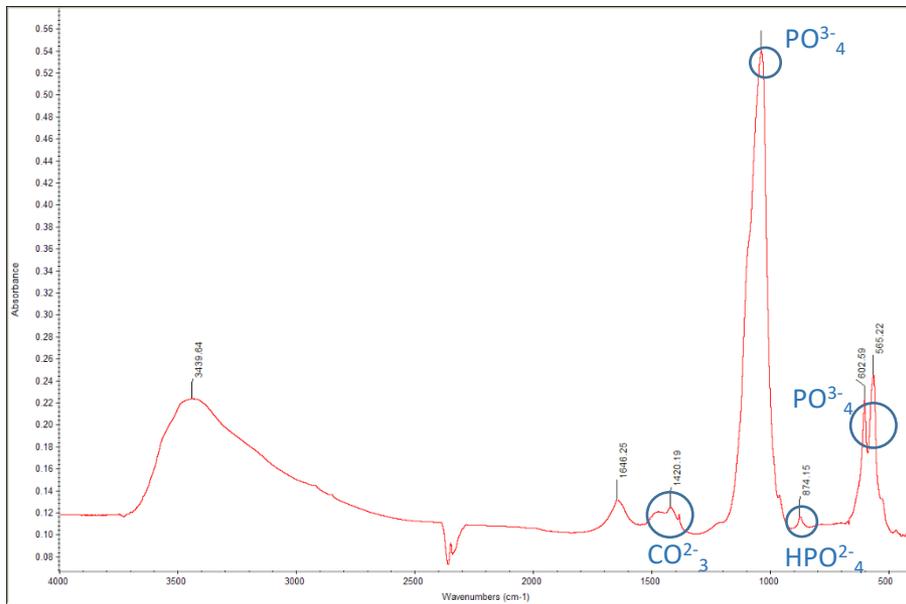
**Brushite** = Calcium phosphate crystal:  $\text{CaHPO}_4 \cdot 2\text{H}_2\text{O}$ , Ca/P ratio = 1

**Amorphous phase** = Calcium phosphate with lacking characteristic of a crystal:  $\text{Ca}_9(\text{PO}_4)_6 \cdot x\text{H}_2\text{O}$ , Ca/P ratio = 1.5

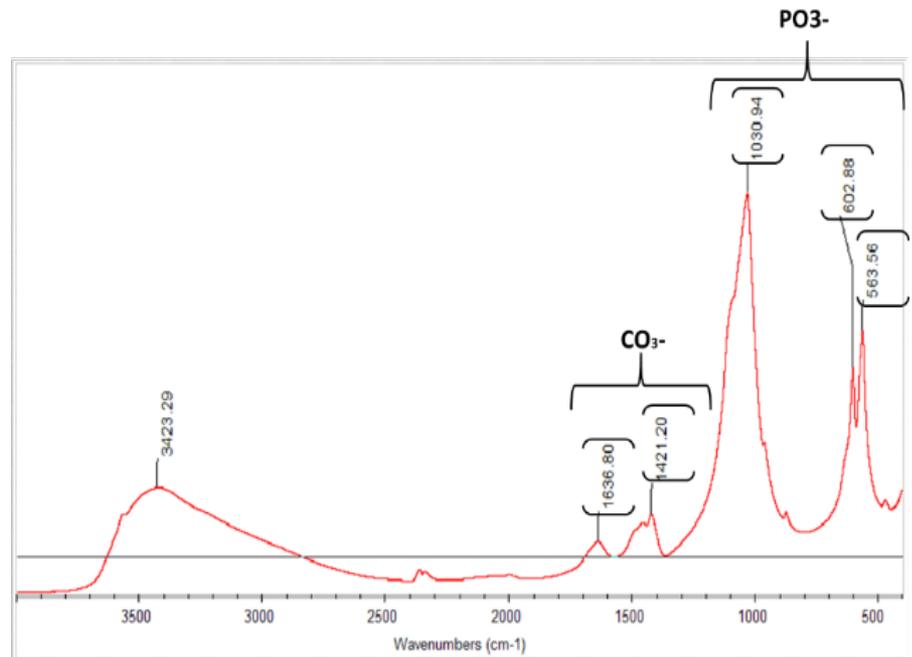


# Results: FTIR

❖ Shows similar results as Finceramics product Sintlife



FTIR of Conc 4

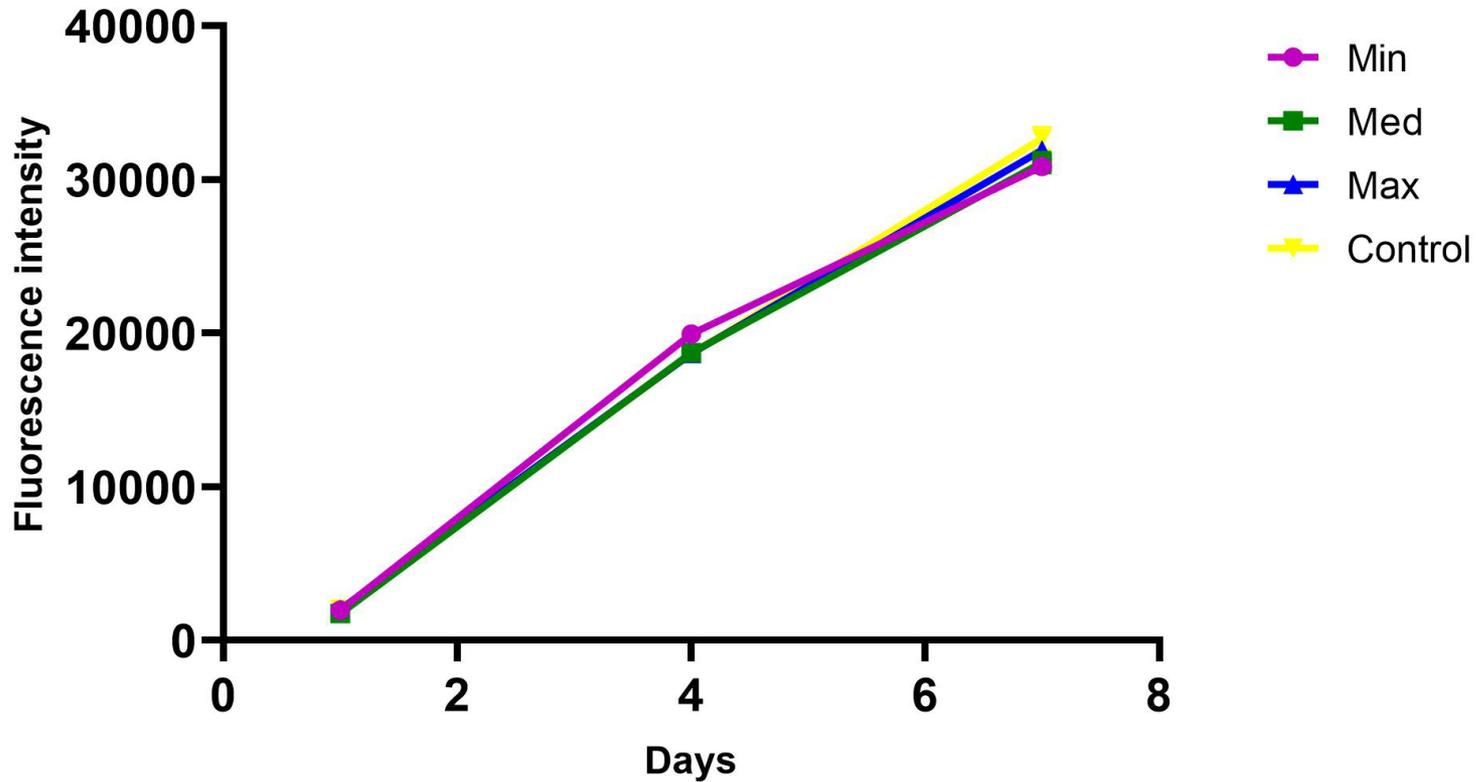


FTIR of Sintlife



# Results: Powders

Human MSCs metabolic activity with MgHAP





## Conclusion

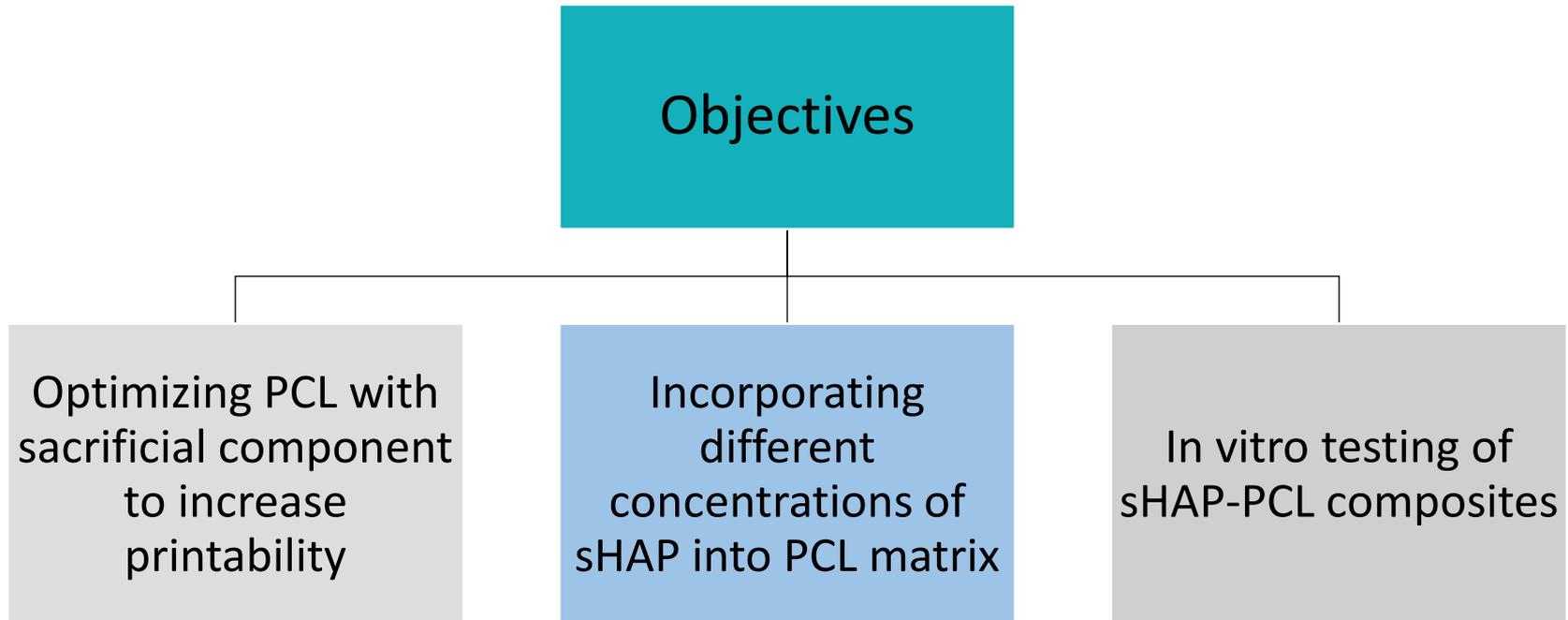
- ❖ Our continuous method is suitable for the synthesis for substituted HAP
- ❖ Increasing substitution degree leads to lower incorporation of Ca and substituents
- ❖ Substituted hydroxyapatite seems to not be toxic to human MSCs in the used concentrations

# Incorporating sHAP in Polycaprolactone (PCL) matrix as carrier system for spinal fusion cages

Chapter#3



# Objectives



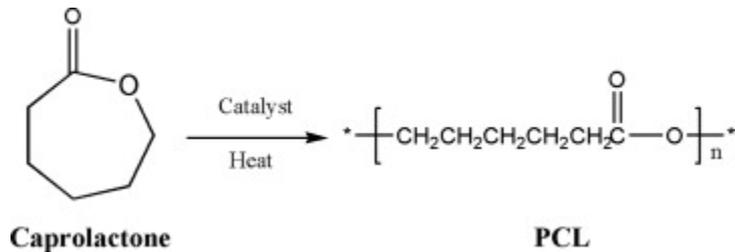
## Background

- ❖ PCL is a biodegradable polymer, it is non-toxic and tissue compatible
- ❖ The degradation time of PCL is 2–3 years and it is degraded by microorganisms or by hydrolysis
- ❖ Chemical and biological properties, physicochemical state, degradability and mechanical strength can be adjusted



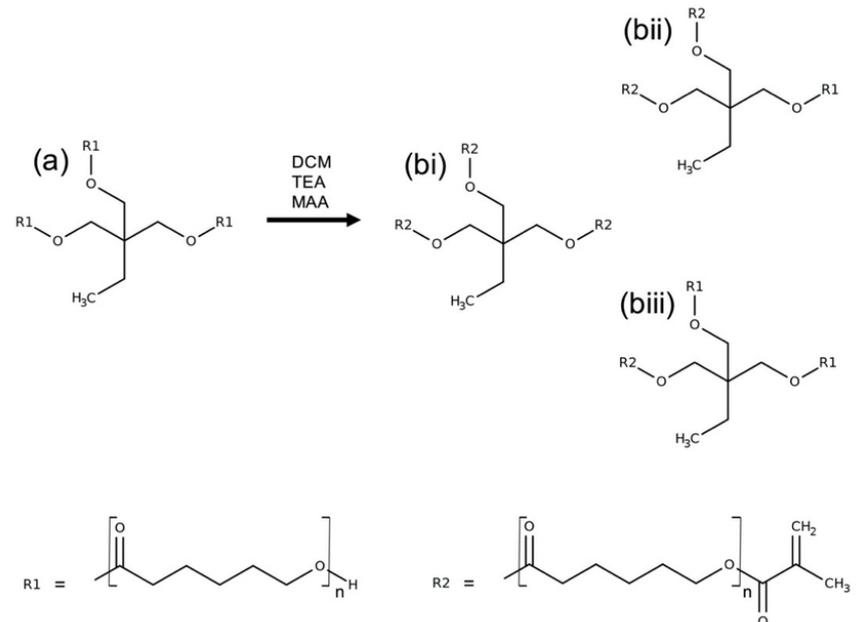
# Methods: Synthesis of PCL

## 1. Synthesis of PCL from monomers



## 2. Methacrylation of PCL

❖ To make it photo curable





# Methods: Synthesis of PCL

> [Molecules](#). 2021 Feb 24;26(5):1199. doi: 10.3390/molecules26051199.

## A Tuneable, Photocurable, Poly(Caprolactone)-Based Resin for Tissue Engineering-Synthesis, Characterisation and Use in Stereolithography

[Jonathan Field](#) <sup>1</sup>, [John W Haycock](#) <sup>2 3</sup>, [Fiona M Boissonade](#) <sup>1 3</sup>, [Frederik Claeysens](#) <sup>2 3</sup>

Affiliations [+](#) expand

PMID: 33668087 PMID: [PMC7956195](#) DOI: [10.3390/molecules26051199](#)

[Free PMC article](#)

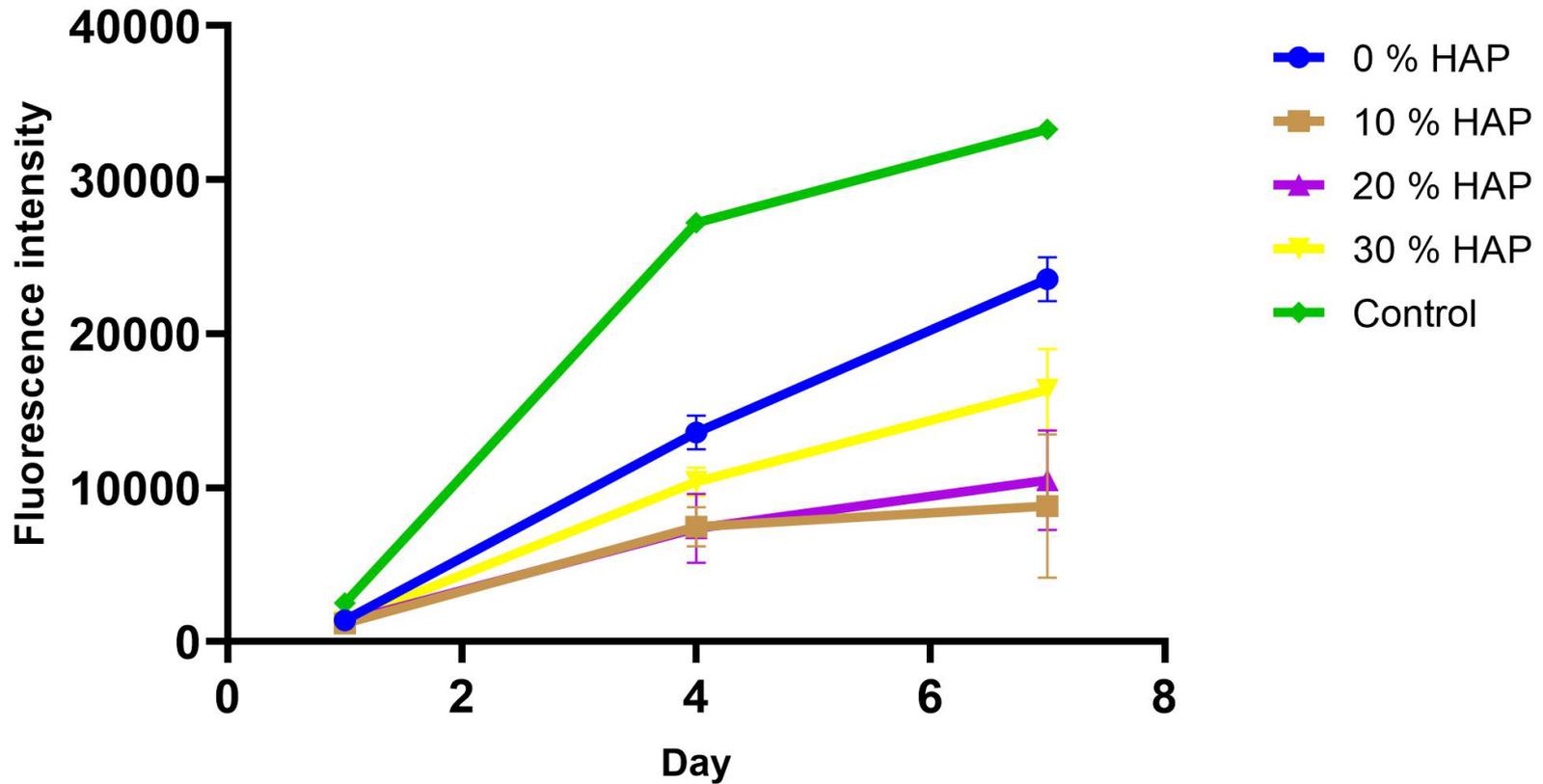
## Method: Incorporating sHAP in PCL

- ❖ Optimization with HAP only
- ❖ Concentrations: 0 %, 10%, 20%, 30% (w/w)
- ❖ Discs/films
  - Discs
    - $r=4.5$  mm
    - $h=3$  mm
    - $A=2.12$  cm<sup>2</sup>
  - Films
    - $r=6.5$  mm



# Results for Films

## Human MSCs metabolic activity on HAP-PCL



## Conclusion

- ❖ HAP-PCL films are non toxic to human MSCs
  
- ❖ Further experiments necessary
  - To determine osteogenic capacity
  - Incorporate sHAP into PCL films
  - Increase printability of bioinks
  - Print fusion cage filler

## Thesis summary

1. We have successfully synthesized a substituted HAP with Mg and Sr using a continuous method
2. An SOP was developed to test powders and composites *in vitro*
3. On going: composite as filler for spinal cages is currently investigated

# Acknowledgments

- Supervisors
  - Professor Gwendolen Reilly
  - Dr Frederik Claeysens
- Industrial Collaborators
  - Lucia Forte
  - Laura Grillini
  - Riccardo Bandoni
  - Claudio De Luca
- ESRs
  - Jose Rodrigues
  - Chloé Techens
  - Jennifer Fayad
  - Marco Sensale
  - Cameron James



The  
University  
Of  
Sheffield.





# Questions?

## Further steps

- Testing of different powder concentrations in vitro
- Optimizing printing conditions and bioink composition
- Testing of sHAP-PCL composites